

FH-TSB-003 Fence Hog™ Turntable Brake Retrofit

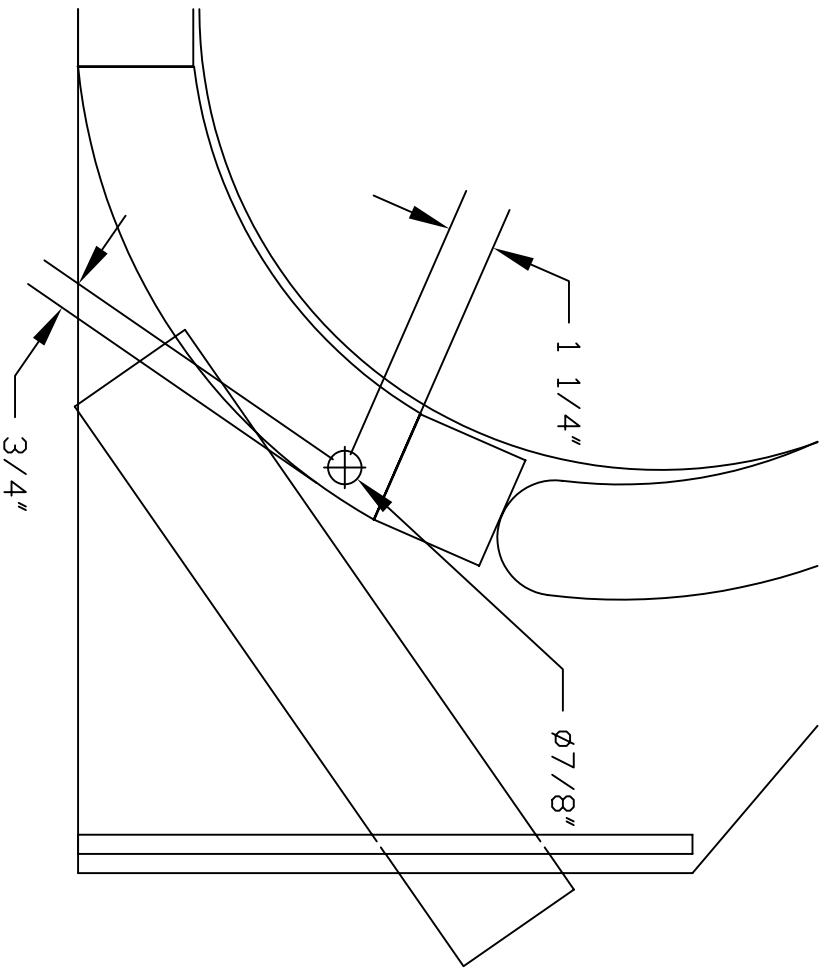
Included Parts	
QTY	Description
1	Brake Handle
1	3/4" Connection Rod
1	2" Spacer
1	Brake Contact
5	1" Spacer
2	5/16" x 1-1/2" Bolt with washer and lock nut

Required Tools:

Welder
Electric Drill
9/16" Drill Bit
7/8" Drill Bit
Punch
1/2" Combination Wrench
1/2" Sockets with Ratchet Driver

Directions:

- 1) Mark and drill 7/8" holes in the lower three (3) rear rungs of the cage as shown in Drawing Brake Loc.
- 2) Remove the Turntable from the Fence Hog.
- 3) Slide the 3/4" Connection Rod through the holes. Plum the 3/4" Connection Rod and weld the 1" Spacer to the Base Plate of the Fence Hog.
- 4) Assemble the complete brake as shown in Drawing Brake Ass. Use the 5-16" x 1-1/2" Bolts to fasten the Brake Handle and Brake Contact to the 3/4" Connection Rod. Make sure the spacers are included and in the correct position. **Note:** Some older Fence Hogs do not require the 2" Spacer or require the 2" Spacer to be fitted to the Fence Hog. Fit the Spacer so that the Brake Assembly can move no more than 1/4" up and down when the Spacer and Brake Contact are installed.
- 5) Tighten the 5/16" x 1-1/2" bolts.
- 6) Weld four (4) 1" Spacers to the bottom of the Turntable as shown in Drawing Brake Ass.
- 7) Install the Turntable onto the Fence Hog.
- 8) Remove the Brake Handle Knob by unscrewing it.
- 9) Turn the Brake Assembly so that the Brake Contact is perpendicular to the Turntable and contacts the 1" Spacers on the bottom of the Turntable as square as possible in both directions.
- 10) Mark the location of the Brake Handle Knob and drill a 9/16" hole.
- 11) Turn the Brake Assembly so that the Brake Contact swings out from under the Turntable. Rotate the Turntable to guarantee it spins freely.
- 12) Mark the location of the Brake Handle Knob and drill a 9/16" hole.
- 13) Install the Brake Handle Knob. Lock in both positions. Verify that when locked the Turntable does not rotate more than 1/4 turn before stopping. Verify that when unlocked the Turntable rotates freely.



24" FENCE HDG
TURNTABLE BRAKE LOCATION

EZ-GROUT, CORP,
5950 S. E. RT, 60
MCCONELSVILLE, OH 43756

DWG BY: Scott R. Lang

DWG NO.: BRAKE LOC.

CHECKED BY:

SCALE: 1"=5'

DWG DATE: 11/05/02

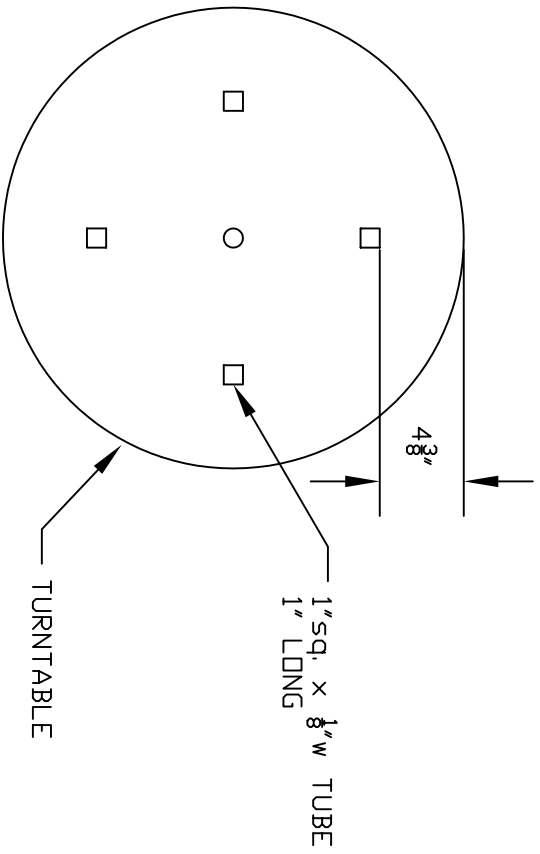
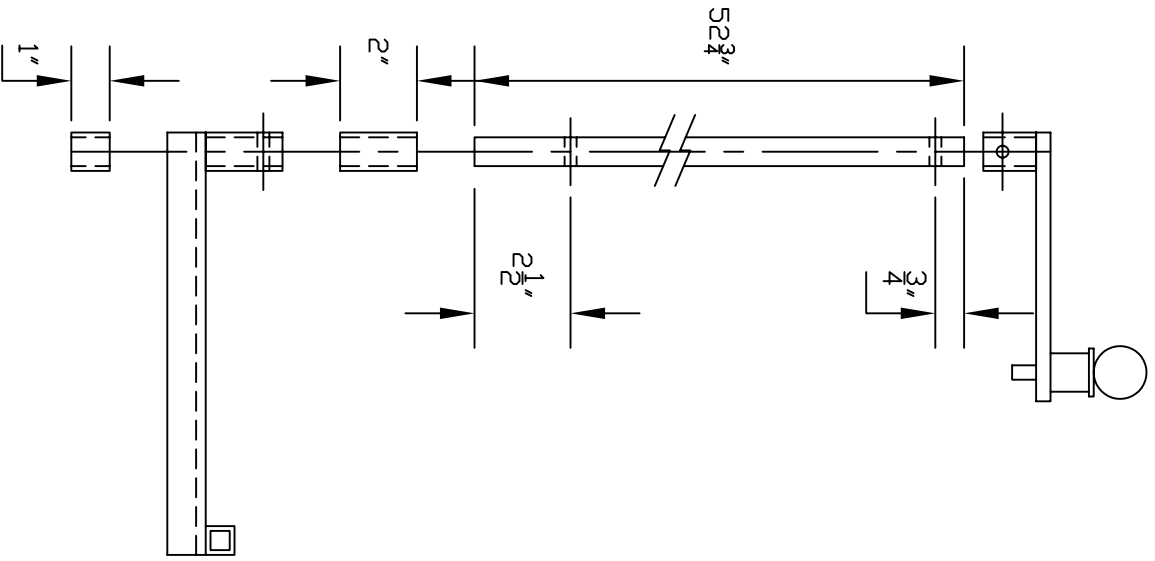
CHECK DATE:

SHEET NUMBER OF

REV.

REV	DATE	DESCRIPTION	DWG	CKD

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REV	DATE	DESCRIPTION	DWG	CKD

24" FENCE HDG
TURNTABLE BREAK ASSEMBLY

EZ-GROUT, CORP,
5950 S. E. RT, 60
MCCONNELSVILLE, OH 43756

DWG NO.: BRAKE ASS.
SCALE: 1"=5"

DWG BY: Scott R. Lang
DVG DATE: 11/05/02

CHECKED BY:
CHECK DATE:

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